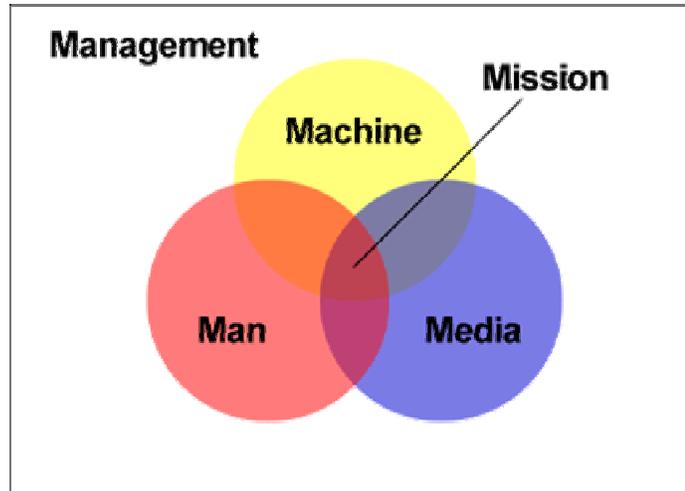


5M Model**5M Model**

When a mission is unsuccessful or a mishap occurs, you must look at each of these elements for its contribution to the condition. Military safety centers and the National Safety Council cite management processes in as many as 80% of reported mishaps.



The mission must be analyzed as a whole in order to apply risk controls to the composite of man, media, machine, and management. You will learn more about this model and how to incorporate it into your ORM activities in the next chapter.